

# DuraTech

# Application Instructions

## Application Instructions for Pre-Spaced Labels

1. Do not apply if surface temperature is below 50 degrees F.
2. Surface must be thoroughly clean, dry and free of wax and oil.
3. Refer to Diagram "A" for proper removal of liner before applying decal (see below).
4. Apply decal using firm pressure, start at the center and work outward with short, firm overlapping strokes. Go over entire surface. Remember firm pressure prevents bubbles.
5. **IMPORTANT:** Squeegee all edges after removing application pre-spaced tape.

**CAUTION:** If initial pressure is not firm, air bubbles may occur. These can be punctured with a pin. If you wait 24 to 48 hours before removing the application tape it will allow the vinyl letters to increase in bond strength and reduce the likelihood that the letters will lift when the application tape is removed.

**DIAGRAM A**

